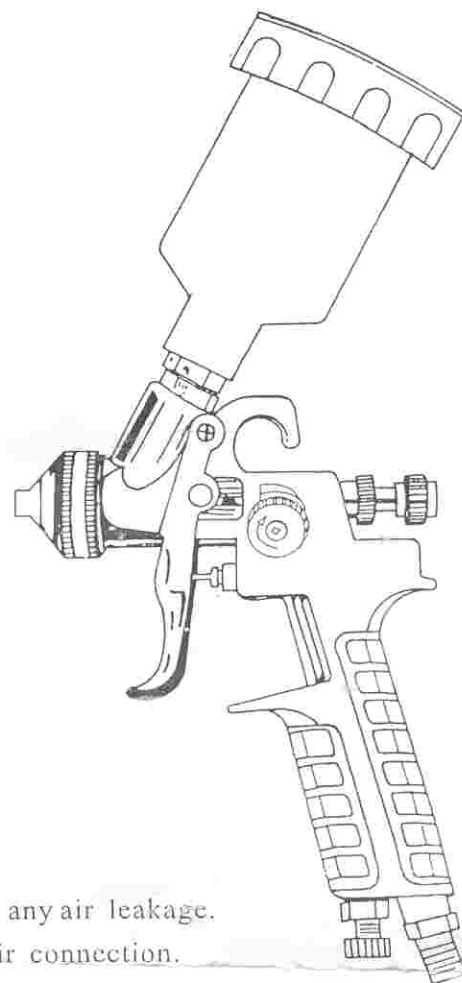


Modelo : P.GRAV.K6306A DEP.160CC



TECHNICAL DATA:

Spray Nozzle: ☐0.5mm ☐0.8mm ☐1.0mm

Cup 0.25 l non-drip plastic cup

Air Consumption: @ 2.5Bar 80l/ Min

OPERATION:

A. Starting:

- Use spanner to tighten the nozzle.
- Check for correct tightening of stuffing box to avoid any air leakage.
- Air hose should be blow out before fitting with the air connection.
- Before using this gun, Please make sure that it is carefully flushed w/solvent.

B. Adjustment of Spray Width

Rotate the stepless adjuster to adjust spray width. The spray pattern can be altered from flat to round spray as required.

C. Air Quantity Control

Adjust the stepless air micrometer to set the air to material ratio.

D. Exchange of Nozzle Set

Make sure that the complete nozzle set is exchanged when changing to another nozzle. A set comprises of air cap, paint nozzle and paint needle.

E. Tensioning of Packing Screw on Needle Seal

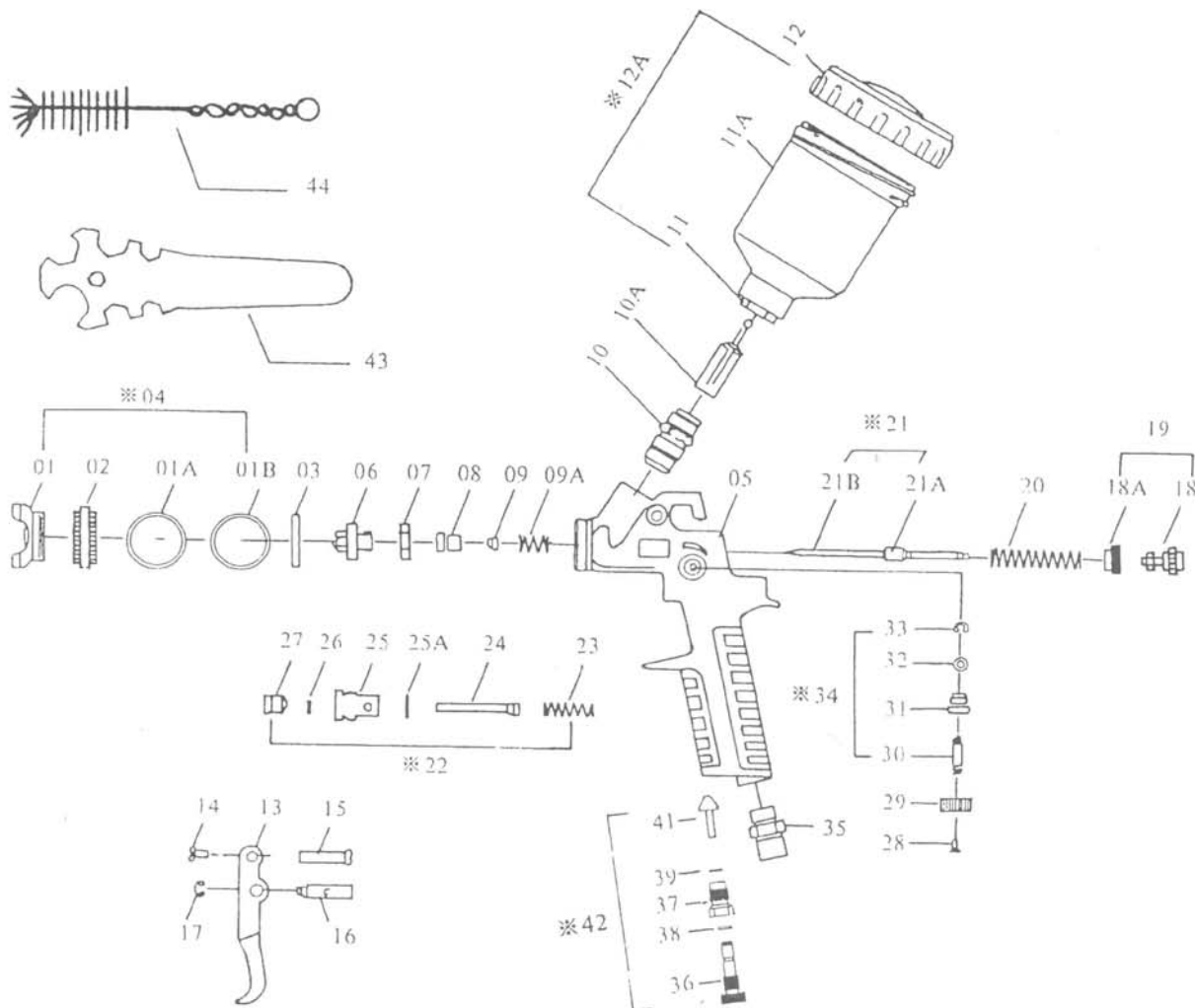
The needle seal is effected by a teflon seal and a needle packing with self-tensioning compression spring.

To Change the packing during general overhaul, please use the socket spanner.

F. Cleaning and Gun Care

- Flush gun thoroughly with solvent.
- Clean air nozzle with brush. Never place the whole gun to solvent.
- Clogged holes should never be cleaned with hard objects as the smallest amount of damage may badly influence the spray pattern.
- Packing must be slightly lubricated after cleaning of gun.

****WARNING: NEVER AIM SPRAY GUNS AT PEOPLE, SOLVENTS AND THINNERS CAN CAUSE INJURY**



Item No.	Description
01	Air Nozzle
01A	Brass Washer
01B	Washer
02	Brass Cap
03	O-Ring
※04	Air Nozzle Cap.Set
05	Gun Body
06	Fluid Nozzle
07	Gasket
08	Packing Screw
09	Teflon Seal
09A	Spring
10	Connector
10A	Material Sleeve

015076-0600 DEP. COM. K6306A

11	Trigger
13	Trigger Screw
14	Trigger Screw
15	Trigger Pin
16	E-Ring
17	E-Ring

015072-0600 REG. COLOR COM.K6306A

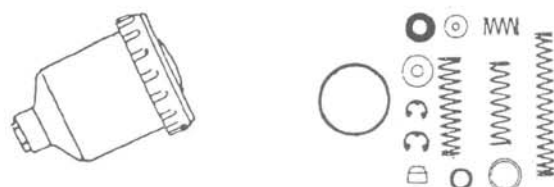
015071-0600 MUELLE AGUJA COLOR

015073-0600 AGUJA COLOR K6306A

015074-0600 SOP. VALVULA AIRE

Item No.	Description
28	Screw
29	Control Knob
30	Spray Regulating Screw
31	Spray Regulating Nut
32	Washer
33	E-Ring
※34	Fan control-for round and flat spray
35	
36	
37	
38	
39	
40	
41	
※42	
43	Spanner
44	Brush

015070-0600 REG. AIRE K6306A



Repair Kit For Spray Gun
Parts No:03 09 09A 17 20 23 25A 26 32
33 38 39 40

Nozzle Set (0.5mm 0.8mm 1.0mm)

Have To Order Complete Set If Special Mark "※" !